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D4632-042
Job Sheet 166755



Part No: D4632-042

Job Qty: 6 ea

Part Name: Striker Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/23/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea	10/23/17	0.00	0.00	Start up container	
100	Waterjet	6 pcs	10/23/17	0.00	0.00	Waterjet1	
110	QC	6 pcs	10/23/17	0.00	0.00	QC2	
120	QC	6 pcs	10/23/17	0.00	0.00	QC8	
130	Brake NC	6 pcs	10/23/17	0.00	0.00	Brake NC 1	
140	QC	6 pcs	10/23/17	0.00	0.00	QC5	
144	Small Fab	6 pcs	10/23/17	0.00	0.00	Small Fab	
146	QC	6 pcs	10/23/17	0.00	0.00	QC5	
150	Packaging	6 pcs	10/23/17	0.00	0.00	Packaging3	
160	QC21-SA	6 Ea	10/23/17	0.00	0.00	QC21	

Part Op
Descriptions: 144 - INSTALL VINYL CAP IN STRIKER PLATE AS PER DWG.(SEE NOTE8)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Waterjet	M304S18GA	0	99	0	0
144-Small Fab	D5477-1 160714	6	977	0	0

137980 .5

Part Specifications

Specifications could not be found.

Plex 10/16/17 2:35 PM dart.poulin.mario

5000829

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

S000829



PART NO: D4632 - 042

Revision:

Operation:

Quantity:

Change No:

Start up Operation

6

Mfg Date: 10/17/17

Job No: 166755